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D3065-041
Job Sheet 182709



Part No: D3065-041

Job Qty: 20 ea

Part Name: Step Leg Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/30/18

Job Tracking No:

Due Date: 9/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev: C 02.11.01 Incorporated D3066-1 IPP KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		9/14/18	0.00	0.00	Start Up Small Fab-1		
100	Small Fab	20 pcs		9/14/18	0.00	4.40	Small Fab-2		
110	QC	20 pcs		9/14/18	0.00	0.00	QC5		
120	Packaging	20 pcs		9/14/18	0.00	0.00	Packaging3-1		
130	QC21-SA	20 Ea		9/14/18	0.00	0.00	QC21		

Part Op 100 - Assemble as per Dwg D3065 and Identify as D3065-041
Descriptions: 120 - LOCATION : WA002

DAS
21
9-83

SEP 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3065-1	Step Spacer	20 Ea (1 ea)	90-Start up Operation	50105485
D3065-3	Step Spacer	20 Ea (1 ea)	90-Start up Operation	509287012x
D3065-5	Step Leg	40 Ea (2 ea)	90-Start up Operation	5105491
D3065-7	Step Spacer	20 Ea (1 ea)	90-Start up Operation	5092460 8x
MS20470AD4-4	Rivet, Universal Head	600 Ea (30 ea)	90-Start up Operation	5083832 147x
				5106821 43x

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3065-1	20	74	0
	D3065-3	20	57	0
	D3065-5	40	85	0
	D3065-7			
	MS20470A			



Container No: S109745



Part: D3065 - 041

Job No: 182709

Serial No/Batch: S109745

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/13/18

Spec

arie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					